

# Lions Floor

## TEST REPORT

### SCOPE OF WORK

LVT floors

### REPORT NUMBER

240725010SHF-001

### TEST DATE(S)

2024-07-25 - 2024-08-13

### ORIGINAL ISSUE DATE

2024-08-22

### PAGES

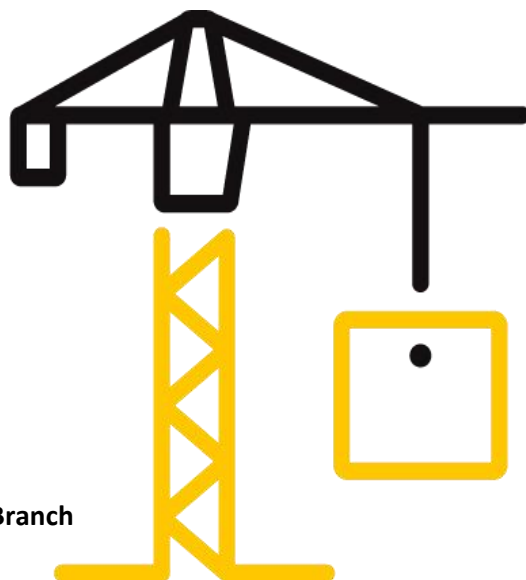
16

### DOCUMENT CONTROL NUMBER

LFT-APAC-SHF-OP-10k(February 1, 2024)

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## Test Report

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## Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Applicant: Lions Floor

Address: 7300 somerset blvd, paramount, CA 90723

Attn: Jerry Guo

Test Type: Performance test, samples provided by the applicant.

### Product Information

| Product Name          | Model         | Specification                               |
|-----------------------|---------------|---|
| LVT floors            | District MAX  | 1220*184*2.5mm wearlayer: 0.5mm without Pad |
| Sample ID             | Sample Amount | Sample Received Date                        |
| S240725010SHF.001~011 | 90 pieces     | 2024-04-16                                  |
| Sample Description    |               |   |
| 1220*184*2.5mm        |               |   |

### Test Methods And Standards

| Test Standard          | ASTM E303-22, ASTM D1308-20, ASTM F1514-19, ASTM F1515-21, ASTM F1914-18(2023), ASTM F2199-20, ASTM F2055-17(2021), ASTM F410-08(2022), ASTM D4060-19, ASTM D903-98(2017), ISO 4918:2016/Amd.1:2018 |
|------------------------|---|
| Specification Standard | /   |
| Test Conclusion        | The samples were tested according to the above standards, and the results are shown in the following page.  |

Note:

1.This report does not involve sampling. The report only reflects conformity of the tested items of the samples provided by the testing applicant. Representativeness and authenticity of the submitted samples are responsibilities of the testing applicant.

### Report Authorized


  
 Name: Sally Xie      Name: Daniel Zhang  
 Title: Reviewer      Title: Project Engineer

## Test Report

Original Issue Date 2024-08-22

Intertek Report No. 240725010SHF-001

### Test Items, Method and Results:

Test Item: Chemical Resistance

Test Method: ASTM D1308-20 7.2 spot test, covered

Conditioning: Condition at the temperature(23±2)°C and relative humidity (50±5)% for at least 1 week

Test Time: 24h

### Results:

| Reagents                  | Test Results  |
|---------------------------|---|
| Distilled Water(cold)     | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Distilled Water(hot)      | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| 50% Ethyl Alcohol         | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Vinegar (3 % acetic acid) | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Alkali Solution(5% NaOH)  | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Acid Solution(10% HCl)    | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Soap Solution             | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Detergent solution        | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Fruit (Lemon)             | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Vegetable oils            | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Mustard                   | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Coffee (Nestle)           | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Tea (Lipton Green Tea)    | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |
| Lubricating oils (Mobil)  | No discoloration, change in gloss, blistering, softening, swelling, loss of adhesion, or other visible change on the surface. |

## Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

### Test Items, Method and Results:

Test Item: Surface Frictional Properties Using the British Pendulum Tester  
Test Method: ASTM E303-22  
Test Condition:  $23 \pm 2^{\circ}\text{C}$  and  $50 \pm 5\%$  relative humidity  
Slider: Slider 55

| Test Item   | Test condition | Test Result   |
|---|----------------|---|
| Surface Frictional Properties Using the British Pendulum Tester | Wet condition  | British Pendulum Number(BPN):<br>Longitudinal direction:<br>Mean: 37<br>Min.: 34<br>Horizontal direction:<br>Mean: 35<br>Min.: 33 |
|   | Dry condition  | British Pendulum Number(BPN):<br>Longitudinal direction:<br>Mean: 60<br>Min.: 59<br>Horizontal direction:<br>Mean: 60<br>Min.: 60 |

Note:

1. Test surface and direction please refer to Appendix A: Sample Received Photo.
2. Slider 55 and dry condition were specified by applicant.

Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Test Items, Method and Results:

Test Item: Resistance to heat  
Test Method: ASTM F1514-19  
Conditioning: Condition the test specimens at (23 ± 2)°C and (50 ± 5)% relative humidity for at least 24h  
Test Condition:  
Temperature: 70 °C  
Exposure time: 7 days  
Spectrophotometer: Under D65 standard light source, 10° observer

Test Result:

| Specimen | $\Delta E^*$ | Average $\Delta E^*$ |
|----------|--------------|----------------------|
| 1        | 0.26         | 0.27                 |
| 2        | 0.25         |                      |
| 3        | 0.29         |                      |

Test Photo:



After exposure

Test Report

Original Issue Date: 2024-08-22 Intertek Report No. 240725010SHF-001

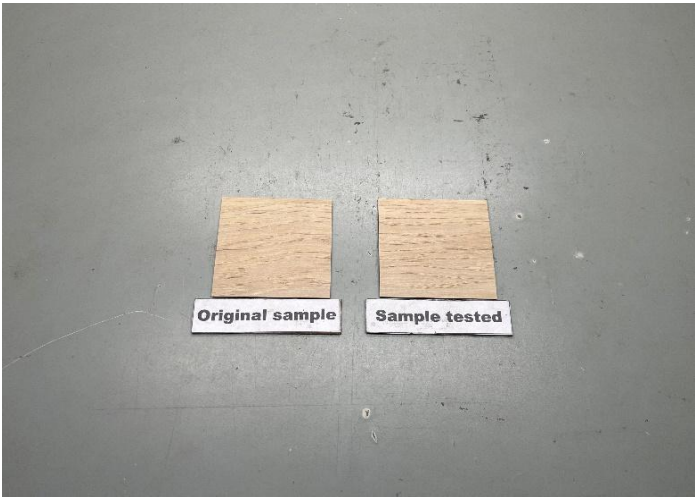
Test Items, Method and Results:

Test Item: Resistance to light  
Test Method: ASTM F1515-21  
Conditioning: Condition the test specimens at (23 ± 2)°C and (50 ± 5)% relative humidity for at least 24h  
Test Condition:  
Light source: Xenon-arc lamps  
Irradiance: 0.30 W/(m<sup>2</sup>·nm) at 340nm  
Black-panel temperature: 63 ± 2 °C  
Relative humidity: 50 ± 10 %  
Exposure time: 300 h  
Spectrophotometer: Under D65 standard light source, 10° observer

Test Result:

| Specimen | ΔE*  | Average ΔE* |
|----------|------|-------------|
| 1        | 0.58 | 0.52        |
| 2        | 0.56 |             |
| 3        | 0.42 |             |

Test Photo:



After exposure

Test Report

Original Issue Date: 2024-08-22 Intertek Report No. 240725010SHF-001

Test Items, Method and Results:

Test Item: Residual indentation  
Test Method: ASTM F1914-18(2023)  
Conditioning: Condition the test specimens at (23 ± 2)°C and (50 ± 5)% relative humidity for at least 24h  
Test Condition:  
Indenter: Steel cylindrical foot  
Indenter diameter: 4.52 mm  
Total load applied: 63.5 kg  
Indentation time: 10 min  
Recovery time: 60 min

Test Result:

| Residual Indentation | Result (mm) | Result (%) |
|----------------------|-------------|------------|
| Specimen 1           | 0.15        | 6.0        |
| Specimen 2           | 0.12        | 4.9        |
| Specimen 3           | 0.13        | 5.3        |
| Average value        | 0.13        | 5.4        |
| Max. value           | 0.15        | 6.0        |

# Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

## Test Items, Method and Results:

Test Item: Dimensional stability

Test Method: ASTM F2199-20

### Conditioning:

Temperature: 23 °C

Relative humidity: 50 %

Duration: 24 h

Measure the initial length

### Test Condition:

Temperature: 82 °C

Duration: 6 h

### Reconditioning:

Temperature: 23 °C

Relative humidity: 50 %

Duration: 24 h

Measure the final length

### Test Result:

| Specimen | Dimensional stability (%)          |  |
|----------|------------------------------------|--|
|          | Length direction/Machine direction | Width direction/Across machine direction |
| 1        | -0.15                              | 0.02                                     |
| 2        | -0.15                              | 0.01                                     |
| 3        | -0.17                              | 0.02                                     |
| Average  | -0.16                              | 0.02                                     |
| Max.     | -0.17                              | 0.02                                     |

### Note:

1. Dimensional stability = (final length - initial length)×100/initial length

A negative value indicates shrinkage, and a positive value indicates expansion

Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Test Items, Method and Results:

Test Item: Size  
Test Method: ASTM F2055-17(2021)  
Conditioning: Condition the test specimens at (23 ± 2)°C and (50 ± 5)% relative humidity for at least 24h

Test Result:

| Test item | Nominal value (mm) | Tested value (mm) | Tolerance (mm) |
|-----------|--------------------|-------------------|----------------|
| Length    | 1220               | 1219.86           | -0.14          |
| Width     | 184                | 184.02            | 0.02           |

## Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

### Test Items, Method and Results:

Test Item: Wear layer thickness

Test Method: ASTM F410-08(2022)

Conditioning: Condition the test specimens at  $(23 \pm 2)^{\circ}\text{C}$  and  $(50 \pm 5)\%$  relative humidity for at least 24h

### Test Result:

|                |         |
|----------------|---------|
| Nominal value: | 0.50 mm |
| Average value: | 0.50 mm |
| Max. value:    | 0.50 mm |
| Min. value:    | 0.49 mm |

## Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

### Test Items, Method and Results:

Test Item: Squareness

Test Method: ASTM F2055-17(2021)

Conditioning: Condition the test specimens at  $(23 \pm 2)^{\circ}\text{C}$  and  $(50 \pm 5)\%$  relative humidity for at least 24h

### Test Result:

Short edge max. value: 0.03 mm

Long edge max. value: 0.03 mm

Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Test Items, Method and Results:

Test Item: Abrasion/Wear resistance  
Test Method: ASTM D4060-19  
Conditioning: Condition the test specimens at (23±2)°C and (50±5)% relative humidity for at least 24h  
Test Condition:  
Rotation frequency: 60 r/min  
Abrasive wheels: CS-17  
Load on each wheel: 1000 g  
Test revolutions: 2500 r

Test Result:

| Parameter              | Specimen 1 | Specimen 2 | Specimen 3 |
|------------------------|------------|------------|------------|
| Mass/Weight loss, (mg) | 80.7       | 78.7       | 91.7       |
| Average value, (mg)    | 83.7       |            |            |

- Note:
- 1. Abbreviation "r" = revolutions/cycles
  - 2. Test conditions were specified by client.

Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Test Items, Method and Results:

Test Item: Peel Strength

Test Method: ASTM D903-98(2017)

Conditioning: Condition the test specimens at (23±1)°C and (50±2)% relative humidity for at least 7days

Test Condition:

Test Speed: 152.4 mm/min

Test Result:

| Test Items    | Test Results                             |
|---------------|--|
| Peel Strength | Length direction/Machine direction       |
|               | mean value: 0.11kg/mm                    |
|               | Width direction/Across machine direction |
|               | mean value: 0.12kg/mm                    |

Note:

1. Finish product was provided by client, peel strength of wear layer and substrate was tested.

## Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

### Test Items, Method and Results:

Test Item: Castor chair test

Test Method: ISO 4918:2016/Amd.1:2018

Conditioning: Condition the test specimens at  $(23 \pm 2)^{\circ}\text{C}$  and  $(50 \pm 5)\%$  relative humidity for at least 24h

Test Condition: At a temperature range of  $18^{\circ}\text{C}$  to  $25^{\circ}\text{C}$

Load mass: 90 kg

Test castors: Type W

Speed of rotating platform: 20 r/min

Speed of castor assembly: 50 r/min

Total test revolutions: 25000 r

Mounting of the specimen: Installation with adhesive to the support

### Test Result:

| Type of damage             | Observation (Yes/No) | Verdict |
|----------------------------|----------------------|---------|
| Delamination               | No                   | Pass    |
| Opening of joints          | N/A                  |         |
| Surface damage             | No                   |         |
| Crazing                    | No                   |         |
| Maximum opening            | N/A                  | N/A     |
| Maximum height differences | N/A                  |         |

### Test Photo:



After test

Test Report

Original Issue Date: 2024-08-22

Intertek Report No. 240725010SHF-001

Appendix A: Sample Received Photo



Revision:

| NO.              | Date       | Changes     |
|------------------|------------|-------------|
| 240725010SHF-001 | 2024-08-22 | First issue |